ASTM E2779 Pellet Heater Run Sheets

Client: Thelin Job Number: 19-501 Tracking #: 0038
Model: Providence Run Number: 1 Test Date: 9/10/2019

Pellet Heater Control Settings

High Burn Rate Settings: Control on "High," Fan Trim max

Medium Burn Rate Settings: Control on "Low," Fan Trim 8.0V

Low Burn Rate Settings: Control on "Low," Fan Trim 7.0V

Preburn Notes

Preburn Start Time: 8:30

Time	Notes

Test Notes

Test Burn Start Time: 9:30

Time	Notes
60:00 180:00 360:00	Changed Filter A Changed to Med settings

Test Burn End Time: 15:30

Flue Gas Concentration Measurement

Calibration Gas Values: Span Gas CO_2 (%): 16.93 CO (%): 4.33

Mid Gas CO_2 (%): 10.00 CO (%): 2.51

Calibration Results:

	Pre Test			Post Test		
	Zero	Mid	Span	Zero	Mid	Span
Time	8:39	8:42	8:40	16:20	16:22	16:23
CO_2	0.00	10.05	17.01	-0.01	10.03	16.96
CO	0.000	2.480	4.311	-0.003	2.466	4.259

Flue Gas Probe Leak Check: Initial: No Leakage Final: No Leakage

Technician Signature: Date: 9/26/2019

ASTM E2515 - Glass Filters

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
3577	121.4	121.5	—	—	SB		
3578	116.1	115.9	—	—	SB	19-510	1
3579	123.6	123.2	123.4	—	SB		
3580	122.4	122.6	—	—	SB		
3581	116.7	116.8	—	—	SB		
3582	116.3	116.2	—	—	SB		
3583	124.1	124.1	—	—	SB	19-511	1
3584	116.3	116.4	—	—	SB		1
3585	121.4	121.4	—	—	SB		1
3586	124.1	124.1	—	—	SB		1
3587	116.4	116.4	—	—	SB		1
3588	115.8	115.9	—	—	SB	19-501	1
3589	123.3	123.5	—	—	SB		
3590	121.6	122.0	121.9	—	SB		
3591	115.4	115.5	—	—	SB		
3592	116.2	116.0	—	—	SB		
3593	123.8	123.9	—	—	SB	19-517	1
3594	121.6	121.7	—	—	SB	↓	1

Weight 1 Date/Time:
7/24 - 8:00
Weight 2 Date/Time:
7/25 - 7:00
Weight 3 Date/Time:
7/26 - 7:45
Weight 4 Date/Time:

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
3595	116.2	116.0	—	—	SB	19-517	1
3596	115.3	115.5	—	—	SB		
3597	123.6	~~123.8~~ 123.8	—	—	SB		
3598	116.0	115.9	—	—	SB	↓	↓
3599	121.8	121.8	—	—	SB	19-524	#1
3600	124.2	124.4	—	—	SB		
3601	115.9	116.2	116.2	—	SB		
3602	121.0	121.2	—	—	SB		
3603	115.9	116.0	—	—	SB		
3604	115.5	115.9	115.9	—	SB	↓	↓
3605	124.3	124.5	—	—	SB	19-524	#2
3606	121.7	121.7	—	—	SB		
3607	115.9	116.0	—	—	SB		
3608	116.2	116.1	—	—	SB		
3609	123.1	122.9	—	—	SB		
3610	122.0	121.7	121.8	—	SB	↓	↓
3611	115.6	115.6	—	—	SB	19-524	#3
3612	116.3	116.2	—	—	SB	↓	↓

Weight 1 Date/Time:
7/24 - 8:00
Weight 2 Date/Time:
7/25 - 7:00
Weight 3 Date/Time:
7/26 - 7:45
Weight 4 Date/Time:

ASTM E2515 - Probes

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
1A	115630.4	115630.6	-	-	SB		
1B	115908.2	115904.4	-	-	SB	19-509	#6
2A	116241.8	116241.7	-	-	SB		
2B	116331.8	116331.6	-	-	SB	19-509	#1
3A	116076.7	116076.8	-	-	SB		
3B	116341.4	116341.4	-	-	SB	19-510	#1
4A	116184.3	116184.2	-	-	SB		
4B	116366.9	116366.9	-	-	SB	19-502	1
5A	116769.5	116769.4	-	-	SB		
5B	116877.5	116877.3	-	-	SB	19-502	2

Weight 1 Date/Time: 7/22 - 7:00

Weight 2 Date/Time: 7/23 - 8:00

Weight 3 Date/Time:

Weight 4 Date/Time:

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
6A	116545.1	116545.2	-	-			
6B	116118.4	116118.3	-	-		19-502	3
7A	116741.2	116741.2	-	-		19-502	4
7B	117284.3	117284.1	-	-		↓	4
8A	116824.4	116824.4	-	-		19-510	1
8B	116826.3	116820.2	-	-		↓	1
9A	116714.1	116714.2	-	-		19-502	1
9B	117918.9	117916.8	-	-		↓	↓
10A	-	116821.1	116823.3	-		19-494	#1
10B	-	117904.7	117904.9	-		19-494	#1

Weight 1 Date/Time: 9/15 0800

Weight 2 Date/Time: 9/16 0930

Weight 3 Date/Time: 9/5 15:45

Weight 4 Date/Time:

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
11A	117636.9	117636.7	-	-	SB	19-494	#2
11B	117490.9	117490.5	117490.7	-	SB	19-494	#2
12A	116889.6	116889.4	-	-	SB	19-494	#3
12B	117957.6	117957.5	-	-	SB	19-494	#3
13A	117456.4	117456.3	-	-	SB	19-494	#4
13B	117055.1	117055.2	-	-	SB	19-494	#4
14A	116818.4	-	116818.2	-	SB	19-494	#5
14B	116772.2	-	116772.0	-	SB	19-494	#5
15A	117419.0	-					
15B	116905.8	-					

Weight 1 Date/Time: 9/5 15:45

Weight 2 Date/Time: 9/9 8:00

Weight 3 Date/Time: 9/10 - 1400

Weight 4 Date/Time:

ASTM E2515 - O-Rings

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
1A	3565.5	3565.4	–	–	SB	19-509	#C
1B	3553.9	3554.1	–	–	SB		
2A	3551.2	3551.4	–	–	SB	19-509	#7
2B	3569.8	3570.0	–	–	SB		
3A	3578.3	3578.5	–	–	SB	19-510	#1
3B	3566.7	~~3566.3~~ 3566.8	–	–	SB		
4A	3591.2	3591.3	–	–	SB	19-502	1
4B	3578.6	3578.8	–	–	SB		
5A	3532.9	3533.1	–	–	SB	19-502	2
5B	3529.3	3529.5	–	–	SB		

Weight 1 Date/Time: 7/22 - 7:15

Weight 2 Date/Time: 7/24 - 8:00

Weight 3 Date/Time:

Weight 4 Date/Time:

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
6A	3614.9	3614.7	–	–		19-502	3
6B	3395.9	3396.1	–	–			
7A	3572.6	3572.7	–	–		19-502	4
7B	3521.5	3521.7	–	–			
8A	3551.6	3551.5	–	–		19-511	1
8B	3585.3	3585.3	–	–			
9A	3581.0	3581.2	–	–		19-501	#1
9B	3524.0	3524.1					
10A	3430.9	3431.0	–	–		19-494	#1
10B	3570.0	3570.2	–	–			

Weight 1 Date/Time: 8/15 0800

Weight 2 Date/Time: 8/16 0930

Weight 3 Date/Time:

Weight 4 Date/Time:

Sample	Weight 1	Weight 2	Weigth 3	Weight 4	Initial	Project	Run
11A	3424.3	3424.4	–	–	SB	19-494	#2
11B	4234.1	4234.2	–	–	SB		
12A	3396.0	3396.2	–	–	SB	19-494	#3
12B	3406.4	3406.6	–	–	SB		
13A	3361.1	3361.3	–	–	SB	19-494	#4
13B	3446.2	3446.1	–	–	SB		
14A	3367.2	3367.4	–	–	SB	19-494	#5
14B	3341.4	3341.6	–	–	SB		
15A	3569.9						
15B	3570.7						

Weight 1 Date/Time: 9/5/19 16:00

Weight 2 Date/Time: 9/9 8:00

Weight 3 Date/Time:

Weight 4 Date/Time:

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CERTIFICATE #1550.01

PFS Teco
11785 SE Hwy 212 STE#305
Clackamas, OR 97015

Report Number: DIRI01A05026181218

A2LA ACCREDITED
CERTIFICATE OF CALIBRATION WITH DATA

INSTRUMENT INFORMATION

Item	Make	Model	Serial Number	Customer ID	Location
Scale	Rice Lake	IQ+355E-2A x 100(	A05026	#041	Lab
Units	**Readability**	**SOP**	**Cal Date**	**Last Cal Date**	**Cal Due Date**
lbs	0.1	QC033	12/18/18	6/13/18	12/2019

FUNCTIONAL CHECKS

SHIFT TEST	LINEARITY	REPEATABILITY	ENVIRONMENTAL CONDITIONS
Test Wt: 250 Tol: 1	Test Wt: HB44 Tol: HB44	Test Wt: 100 Tol: 1	☐ Good ☑ Fair ☐ Poor
As-Found: Pass:☑ Fail:☐	As-Found: Pass:☑ Fail:☐	As-Found: Pass:☑ Fail:☐	Temperature: 16.9°C
As-Left: Pass:☑ Fail:☐	As-Left: Pass:☑ Fail:☐	As-Left: Pass:☑ Fail:☐	

CALIBRATION DATA

Standard	As-Found	As-Left	Expanded Uncertainty
1000	999.3	1000.2	0.12
700	699.7	700.1	0.12
500	499.7	500.1	0.08
300	299.8	300.1	0.08
100	99.9	100.0	0.05
50	50.0	50.0	0.05

CALIBRATION STANDARDS

Item	Make	Model	Serial Number	Cal Date	Cal Due Date	NIST ID
Avoirdupois Cast W	Rice Lake	25 and 50lb	PWO990-CA	11/24/17	11/2019	20172265

Permanent Information Concerning this Equipment:
12 month calibration cycle. 2000lb platform.

Comments/Information Concerning this Calibration
12/18 - RH = 67%. Adjusted span.

Report prepared/reviewed by: ServiceTechDC **Date:** 12/28/18 **Technician:** R.Kauble **Signature:**

The uncertainty is calculated according to the ISO Guide to the Expression of Uncertainty in Measurement and includes the uncertainty of standards used combined with the observed standard deviation of the unit under test. The uncertainty is expanded with a k factor of 2 for an approximate 95% level of confidence. Instruments listed above were calibrated using standards traceable to the National Institute of Standards and Technology (NIST). Calibration data reflect results at the time and location of calibration. Calibration data should be reviewed to insure that the instrument is performing to its required accuracy.

Dry Gas Meter Calibration

Meter Manufacturer:	Apex
Model:	XC-60-ED
Lab ID #:	53
Serial #:	1902130
Calibration Date:	6/14/2019
Calibration Expiration:	12/14/2019
Barometric Pressure:	29.97 in. Hg

Reference Standard DGM	
Manufacturer:	Apex
Model:	SK25DA
Lab ID#:	47
Serial #:	1101001
Calibration Expiration Date:	3/13/2020
Calibration γ Factor:	0.998

Unit Under Test Previous Calibration	
Date	12/17/2018
γ Factor:	1.004
Allowable Deviation (±5%):	0.0502
Actual Deviation:	0.01
Result:	PASS

Calibration Data	Run 1	Run 2	Run 3
Standard DGM Initial Volume (L)	0.000	0.000	0.000
Standard DGM Final Volume (L)	147.373	142.005	143.359
Standard DGM Temperature (°F)	71.0	72.0	72.0
Standard DGM Pressure (in H_2O)	0.00	0.00	0.0
DGM Initial Volume (ft^3)	0.000	0.000	0.000
DGM Final Volume (ft^3)	5.227	5.114	5.224
DGM Temperature (°F)	78.0	85.0	91.0
DGM Pressure (in H_2O)	2.67	2.00	1.5
Time (min)	33.0	36.0	42.0
Net Volume for Standard DGM (ft^3)	5.204	5.015	5.063
Net Volume for DGM (ft^3)	5.227	5.114	5.224

Dry Gas Meter γ Factor	1.000	0.998	0.998
γ Factor Deviation From Average	1.000	0.998	0.998

Average Gas Meter γ Factor: 0.999

Calculations:

1. Deviation = |Average value for all runs - current run value|
2. $\gamma = [V_{std} \times (\gamma_{Std}) \times (P_{bar}+P_{std}/13.6) \times (T_{DGM} + 460)] / [V_{DGM} \times (T_{std} + 460) \times (P_{bar} + P_{DGM}/ 13.6)]$

Standard Reference Meter is calibrated to NIST traceable standards. Uncertainty of measurement is ±0.5%.

Dry Gas Meter Calibration

Meter Manufacturer:	Apex
Model:	XC-60-ED
Lab ID #:	54
Serial #:	1902133
Calibration Date:	6/14/2019
Calibration Expiration:	12/14/2019
Barometric Pressure:	29.97 in. Hg

Reference Standard DGM	
Manufacturer:	Apex
Model:	SK25DA
Lab ID#:	47
Serial #:	1101001
Calibration Expiration Date:	3/13/2020
Calibration γ Factor:	0.998

Unit Under Test Previous Calibration	
Date	12/17/2018
γ Factor:	1.000
Allowable Deviation (±5%):	0.05
Actual Deviation:	0.00
Result:	PASS

Calibration Data	Run 1	Run 2	Run 3
Standard DGM Initial Volume (L)	0.000	0.000	0.000
Standard DGM Final Volume (L)	139.967	143.359	139.656
Standard DGM Temperature (°F)	72.0	73.0	75.0
Standard DGM Pressure (in H_2O)	0.00	0.00	0.0
DGM Initial Volume (ft^3)	0.000	0.000	0.000
DGM Final Volume (ft^3)	5.098	5.242	5.114
DGM Temperature (°F)	92.0	93.0	95.0
DGM Pressure (in H_2O)	2.99	2.02	1.3
Time (min)	30.0	37.0	45.0
Net Volume for Standard DGM (ft^3)	4.943	5.063	4.932
Net Volume for DGM (ft^3)	5.098	5.242	5.114

Dry Gas Meter γ Factor	0.997	0.995	0.995
γ Factor Deviation From Average	0.997	0.995	0.995

Average Gas Meter γ Factor: 0.996

Calculations:

1. Deviation = |Average value for all runs - current run value|
2. $\gamma = [V_{std} \times (\gamma_{Std}) \times (P_{bar}+P_{std}/13.6) \times (T_{DGM} + 460)] / [V_{DGM} \times (T_{std} + 460) \times (P_{bar} + P_{DGM}/ 13.6)]$

Standard Reference Meter is calibrated to NIST traceable standards. Uncertainty of measurement is ±0.5%.

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Calibration Services

Certificate Number: 1550.01

Laboratory code: 115953

Report of Calibration

Firm: Dirigo Laboratories
Address: 11785 SE Hwy 212, Ste 305
City/State/Zip: Clackamas, OR 97015

Test Completed: 03/21/17
Submitted By: John Steiner
Traceable Number: 20170468

Test Item: 200mg and 100mg Individual Weights
Serial No.: Listed in Table

Manufacturer: Troemner

Material	Assumed Density	Range	Tolerance Class
Stainless Steel	7.95 g/cm^3	200mg & 100mg	ASTM Class 1

Method and Traceability
The procedure used for this calibration is NIST IR 6969 SOP 4 Double Substitution Weighing Design. Standards used for comparison are traceable to the National Institute of Standards and Technology (reports on file) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and traceability within the level of uncertainty reported. The Traceable Number listed above is Traceable to National Standards through an unbroken chain of comparison each having stated uncertainties.

Standards Used:
100g to 1mg Working Standards Were Calibrated: 03/03/17 Due: 03/31/18 Standards ID: 723318
Mass Comparators Used: MET-05 **Tested by:** D. Thompson

Conventional Mass: "The conventional value of the result of weighing a body in air is equal to the mass of a standard, of conventionally chosen density, at a conventionally chosen temperature, which balances this body at this reference temperature in air of conventionally chosen density. International Recommendation 33 (OIML IR 33 1973, 1979). "Conventional Value of the Result of Weighing in Air" **(Previously known as "Apparent Mass vs. 8.0g/cm^3).**

Uncertainty Statement: The uncertainty conforms to the ISO Guide to the Expressions of Uncertainty in Measurement. Uncertainty as reported is based on a coverage factor k=2 for an approximate 95 percent level of uncertainty. Uncertainty components include the standard deviation of the process, the uncertainty of the standard used, an uncertainty component associated with the potential drift of the standard used, and the estimated uncertainty related to measuring and determining the air buoyancy effect.

Conventional Mass Values are listed on page 2 of this report.

Quality Control Services, Inc.
Metrology Laboratory Manager
E-mail dthompson@qc-services.com

Date: 03/21/17

Signature David S. Thompson

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Calibration Services

Certificate Number: 1550.01

Laboratory code: 115953

Report of Calibration

Firm: Dirigo Laboratories
Address: 11785 SE Hwy 212, Ste 305
City/State/Zip: Clackamas, OR 97015

Test Completed: 03/21/17
Submitted By: John Steiner
Traceable Number: 20170468

Test Item: 200mg and 100mg Individual Weights
Serial No.: Listed in Table

Manufacturer: Troemner

Laboratory Environment at time of test

Temperature °C	Pressure mmHg	Humidity %RH
21.967	753.44	49.44

Conventional Mass Value

Nominal Value	As Found grams	As Found Correction* (mg)	Uncertainty (mg)	Tolerance (mg)
200mg SN 1000101395	0.2000061	0.0061	0.0026	0.01
100mg SN 1000126267	0.1000046	0.0046	0.0028	0.01

*Correction is the difference between the conventional mass value of a weight and its nominal value.

Comments: These weights were new from the manufacturer and were within ASTM Class 1 tolerances As Found. No adjustments or changes were made so As Found values should be considered to be As Left values.

Accredited by the American Association for Laboratory Accreditation (A2LA) under Calibration Laboratory Code 115953 and Certificate Number 1550.01. This laboratory meets the requirements of ISO/IEC 17025:2005 *General Requirements for the Competence of Testing and Calibration Laboratories.* This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and any additional program requirements in the field of calibration.

Quality Control Services, Inc.
Metrology Laboratory Manager
E-mail dthompson@qc-services.com

Date: 03/21/17

Signature David S. Thompson

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ACCREDITED
Calibration Services
Certificate Number: 1550.01
Laboratory code: 115953

Report of Calibration

Firm: Dirigo Laboratories
Address: 11785 SE Hwy 212, Ste 305
City/State/Zip: Clackamas, OR 97015

Test Completed: 01/15/16
Purchase Order: 1001
Traceable Number: 20152489

Test Item: 20lb and 10lb Individual Grip Handle Weights
Serial No.: Listed in Table

Manufacturer: Unknown

Laboratory Environment at time of test

Temperature °C	Pressure mmHg	Humidity %RH
21.448	760.64	44.58

Conventional Mass Value

Nominal Value	As Found pounds	As Found Correction* (mg)	Uncertainty (mg)	Tolerance (mg)
20lb #098	19.9995450	-206.4	6.4	910
10lb #097	10.0006510	295.3	5.1	450
10lb #051	10.0003421	155.2	5.1	450

*Correction is the difference between the conventional mass value of a weight and its nominal value.

Comments: These weights were received in good condition and were within NIST Handbook 105-1 Class F tolerances As Found. No adjustments or changes were made so As Found values should be considered to be As Left values.

Accredited by the American Association for Laboratory Accreditation (A2LA) under Calibration Laboratory Code 115953 and Certificate Number 1550.01. This laboratory meets the requirements of ISO/IEC 17025:2005 *General Requirements for the Competence of Testing and Calibration Laboratories.* This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and any additional program requirements in the field of calibration.

Quality Control Services, Inc.
Metrology Laboratory Manager
E-mail dthompson@qc-services.com

Date: 01/15/16

Signature David S. Thompson

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A2LA ACCREDITED
CERTIFICATE #1550.01

PFS Teco
11785 SE Hwy 212 STE#305
Clackamas, OR 97015

Report Number: DIRI0134307497181218

A2LA ACCREDITED
CERTIFICATE OF CALIBRATION WITH DATA

INSTRUMENT INFORMATION

Item	Make	Model	Serial Number	Customer ID	Location
Balance	Sartorius	ENTRIS224-1S	34307497	#107	Lab
Units	**Readability**	**SOP**	**Cal Date**	**Last Cal Date**	**Cal Due Date**
g	0.0001	QC012	12/18/18	6/13/18	12/2019

FUNCTIONAL CHECKS

ECCENTRICITY
Test Wt: 100 Tol: 0.0003
As-Found: Pass: ☑ Fail: ☐
As-Left: Pass: ☑ Fail: ☐

LINEARITY
Test Wt: 50 x 4 Tol: 0.0002
As-Found: Pass: ☑ Fail: ☐
As-Left: Pass: ☑ Fail: ☐

STANDARD DEVIATION
Test Wt: 100 Tol: 0.0001

1. 100.0001	5. 100.0002	9. 100.0001
2. 100.0001	6. 100.0001	10. 100.0001
3. 100.0001	7. 100.0001	Result
4. 100.0001	8. 100.0002	0.00004

ENVIRONMENTAL CONDITIONS
☐ Good ☑ Fair ☐ Poor
Temperature: 21.3°C

A2LA ACCREDITED SECTION OF REPORT

Standard	As-Found	As-Left	Expanded Uncertainty
200	200.0002	200.0001	0.00014
100	100.0001	100.0001	0.00014
50	50.0003	50.0001	0.00014
20	20.0001	20.0001	0.00014
1	1.0001	1.0000	0.00014
0.1	0.1000	0.1000	0.00014

CALIBRATION STANDARDS

Item	Make	Model	Serial Number	Cal Date	Cal Due Date	NIST ID
Weight Set	R.L./Troemner	10kg to 1mg	G782	1/3/18	1/2019	20172421

Permanent Information Concerning this Equipment:
12 month calibration cycle.

Comments/Info Concerning this Calibration:
12/18 - RH = 56%. Adjusted span.

Report prepared/reviewed by: ServiceTech JC **Date:** 12/28/18 **Technician:** R.Kauble

Signature:

The uncertainty is calculated according to the ISO Guide to the Expression of Uncertainty in Measurement and includes the uncertainty of standards used combined with the observed standard deviation and readability of the unit under test. The uncertainty is expanded with a k factor of 2 for an approximate 95% level of confidence. Instruments listed above were calibrated using standards traceable to the National Institute of Standards and Technology (NIST). Calibration data reflect results at the time and location of calibration. Calibration data should be reviewed to insure that the instrument is performing to its required accuracy. Calibrations comply with ISO/IEC 17025 and ANSI/Z540-1-1994 quality standards.

DICK MUNNS COMPANY
LIQUID & GAS FLOW CALIBRATION

ISO 17025 IAS ACCREDITED
CL-122

CERTIFICATE OF CALIBRATION

CUSTOMER:	**PFS-TECO :** CLACKAMAS, OR	**CALIBRATION DATE:**	03/14/2019
PO NUMBER:	N/A	**CALIBRATION DUE:**	03/14/2020
INST. MANUFACTURER:	DWYER	**PROCEDURE:**	T.O.33K6-4-1769-1
INST. DESCRIPTION:	VELOMETER	**CALIBRATION FLUID:**	AIR @ 14.7 PSIA 70°F
MODEL NUMBER:	471	**RECEIVED CONDITION:**	WITHIN MFG. SPECS.
SERIAL NUMBER:	CP288559 (ID# 095)	**LEFT CONDITION:**	WITHIN MFG. SPECS.
RATED UNCERTAINTY:	SEE NOTES BELOW.	**AMBIENT CONDITIONS:**	762 mm HGA 43% RH 69°F
UNCERTAINTY GIVEN:	± .20% RD ; k=2	**CERTIFICATE FILE #:**	490265.2019

NOTES: ± 3% FS (0-500 / 0-1500) *** ± 4% F.S. (0-5000) ***± 5% F.S. (0-15000) *** ± 2 °F

NOTES CONT. : Q.MANUAL IM 1.5 REV 2017.1 DATED 7-18-2017

UUT INDICATED FT/MIN	DM.STD. ACTUAL FT/MIN	UUT INDICATED DEG. F	DM STD. ACTUAL DEG. F
64	65	0 TO 200°F	0 TO 200°F
110	112	43.4	43.5
206	210	69.0	68.9
498	509	99.4	99.2
503	505		
1049	1058		
1497	1514		
509	513		
3419	3460		
4992	5068		
5136	5235		
13928	14232		

STANDARDS USED:		
A220: 12" WIND TUNNEL 0 - 8000 FPM | CMC ± .203% RD | TRACE# 1520423238	DUE	05/23/2019
A24: HART SCIENTIFIC TEMP. STANDARD | ±.024 F | TRACE# 1520423238	DUE	03/07/2020

All instruments used in the performance of the shown calibration have traceability to the National Institute of Standards and Technology (NIST). The uncertainty ratio between the calibration standards (DM.STD.) used and the unit under test (UUT) is a minimum of 4:1, unless otherwise noted. Calibration has been performed per the shown procedure number, in accordance with ISO 10012:2003, ISO 17025:2005, ANSI/NCSL-Z-540.3, and/or MIL-STD-45662A. Test methods: API2530-92 & ASME MFC-3M-1989.

Dick Munns Company • 11133 Winners Circle • Los Alamitos, CA 90720
Phone (714) 827-1215 • Fax (714) 827-0823

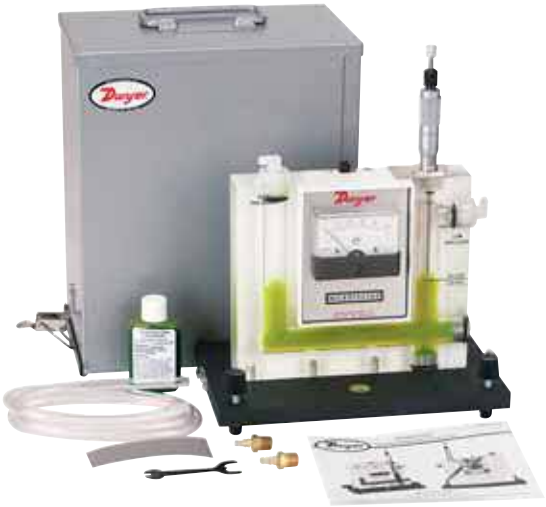
Date: 3/14/2019

Approved By:

Calibration Technician:

Model 1430 Microtector® Electronic Point Gage

Installation and Operating Instructions



Model 1430 Microtector® Portable Electronic Point Gage combines modern, solid-state integrated circuit electronics with a time-proven point gage manometer to provide fast, accurate pressure measurements.

SPECIFICATIONS AND FEATURES·

- Accurate and repeatable to ± .00025 inches water column
- Pressure range: 0 – 2″ w.c., positive, negative, or differential pressures
- Non-toxic and inexpensive gage fluid consists of distilled water mixed with a small amount of fluorescein green color concentrate
- Convenient, portable, lightweight and self-contained, the unit requires no external power connections and is operated by a 1.5 volt penlight cell
- A.C. detector current eliminates point plating, fouling and erosion
- Micrometers are manufactured in accordance with ASME B89.1.13-2001, and are traceable to a standard at the National Institute of Standards and Technology
- Three-point mounting, dual leveling adjustment, and circular level vial assure rapid setup
- Durablock® precision-machined acrylic plastic gage body
- Sensitive 0 – 50 microamp D.C. meter acts as a detector and also indicates battery and probe condition
- Heavy 2″ thick steel base plate provides steady mounting
- Top-quality glass epoxy circuit board and solid-state, integrated circuit electronics
- Electronic enclosure of tough, molded styrene acrylonitrile provides maximum protection to components yet allows easy access to battery compartment
- Rugged sheet steel cover and carrying case protects the entire unit when not in use
- Accessories included are (2) 3-foot lengths Tygon® tubing, (2) 1/8″ pipe thread adapters and 3/4 oz. bottle of fluorescein green color concentrate with wetting agent

Maximum pressure: 100 psig with optional pipe thread connections.

Tygon® is a registered trademark of Saint-Gobain Corporation

DWYER INSTRUMENTS, INC.
P.O. BOX 373
MICHIGAN CITY, INDIANA 46361,U.S.A
Phone: 219/879-8000
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e-mail: info@dwyer-inst.com

PRAXAIR
Making our planet more productive

DocNumber: 225861

Praxair Distribution, Inc.
5700 S. Alameda Street
Los Angeles CA 90058
Tel: 323-585-2154
Fax: 714-542-6689
PGVP ID: F22018

CERTIFICATE OF ANALYSIS / EPA PROTOCOL GAS

Customer & Order Information

PXPKG TUALATIN OR H
10450 SW TUALATIN SHERWOOD ROAD
TUALATIN OR 97062

Certificate Modification Date: 10/01/2018
Praxair Order Number: 70743165
Part Number: NI CD17CO8E-AS

Fill Date: 09/26/2018
Lot Number: 70086826911
Cylinder Style & Outlet. AS CGA 590
Cylinder Pressure and Volume. 1290 psig 140 ft3

Certified Concentration

ProSpec EZ Cert

Expiration Date:	10/01/2026	NIST Traceable
Cylinder Number:	SA17187	Expanded Uncertainty
17.00 %	Carbon dioxide	± 0.3 %
4.31 %	Carbon monoxide	± 0.6 %
16.99 %	Oxygen	± 0.2 %
Balance	Nitrogen	

Certification Information:

Certification Date: 10/01/2018 *Term:* 96 Months *Expiration Date:* 10/01/2026

This cylinder was certified according to the 2012 EPA Traceability Protocol, Document #EPA-600/R-12/531, using Procedure G1.
Do Not Use this Standard if Pressure is less than 100 PSIG.
CO2 responses have been corrected for Oxygen IR Broadening effect. O2 responses have been corrected for CO2 interference.

Analytical Data:

(R=Reference Standard, Z=Zero Gas, C=Gas Candidate)

1. ***Component:*** **Carbon dioxide**

Requested Concentration: 17 %
Certified Concentration: 17.00 %
Instrument Used: Horiba VIA-510 S/N 20C194WK
Analytical Method: NDIR
Last Multipoint Calibration: 09/21/2018

First Analysis Data: **Date** 10/01/2018

Z:	0	R:	20.1	C:	17	Conc:	17
R:	20.1	Z:	0	C:	17	Conc:	17
Z:	0	C:	17.01	R:	20.11	Conc:	17.01

UOM: % **Mean Test Assay:** 17 %

Reference Standard: Type / Cylinder #: GMIS / CC187238
Concentration / Uncertainty: 20.10 % ±0.24%
Expiration Date: 06/07/2026
Traceable to: SRM # / Sample # / Cylinder #: RGM#CC193512 / N/A / RGM#CC193512
SRM Concentration / Uncertainty: 26.99% / ±0.05%
SRM Expiration Date: 05/15/2023

Second Analysis Data: **Date**

Z:	0	R:	0	C:	0	Conc:	0
R:	0	Z:	0	C:	0	Conc:	0
Z:	0	C:	0	R:	0	Conc:	0

UOM: % **Mean Test Assay:** %

2. ***Component:*** **Carbon monoxide**

Requested Concentration: 4.25 %
Certified Concentration: 4.31 %
Instrument Used: Horiba VIA-510 S/N UB9UCSYX
Analytical Method: NDIR
Last Multipoint Calibration: 09/21/2018

First Analysis Data: **Date** 10/01/2018

Z:	0	R:	5	C:	4.31	Conc:	4.31
R:	5	Z:	0	C:	4.3	Conc:	4.3
Z:	0	C:	4.32	R:	5.01	Conc:	4.32

UOM: % **Mean Test Assay:** 4.31 %

Reference Standard: Type / Cylinder #: GMIS / CC242633
Concentration / Uncertainty: 5.00 % ±0.543%
Expiration Date: 04/03/2025
Traceable to: SRM # / Sample # / Cylinder #: SRM 2642a / 51-D-23 / FF23106
SRM Concentration / Uncertainty: 7.859% / ±0.039%
SRM Expiration Date: 07/15/2019

Second Analysis Data: **Date**

Z:	0	R:	0	C:	0	Conc:	0
R:	0	Z:	0	C:	0	Conc:	0
Z:	0	C:	0	R:	0	Conc:	0

UOM: % **Mean Test Assay:** %

3. ***Component:*** **Oxygen**

Requested Concentration: 17 %
Certified Concentration: 16.99 %
Instrument Used: OXYMAT 5E
Analytical Method: Paramagnetic
Last Multipoint Calibration: 09/04/2018

First Analysis Data: **Date** 10/01/2018

Z:	0	R:	20.86	C:	16.99	Conc:	16.99
R:	20.86	Z:	0	C:	16.99	Conc:	16.99
Z:	0	C:	16.99	R:	20.86	Conc:	16.99

UOM: % **Mean Test Assay:** 16.99 %

Reference Standard: Type / Cylinder #: GMIS / CC75874
Concentration / Uncertainty: 20.86 % ±0.111%
Expiration Date: 11/07/2025
Traceable to: SRM # / Sample # / Cylinder #: SRM 2659a / 71-E-19 / FF22331
SRM Concentration / Uncertainty: 20.863% / ±0.021%
SRM Expiration Date: 08/23/2021

Second Analysis Data: **Date**

Z:	0	R:	0	C:	0	Conc:	0
R:	0	Z:	0	C:	0	Conc:	0
Z:	0	C:	0	R:	0	Conc:	0

UOM: % **Mean Test Assay:** %

Analyzed By **Jose Vasquez**

Certified By **Danielle Burns**

PRAXAIR
Making our planet more productive

DocNumber: 223791

Praxair Distribution, Inc.
5700 S. Alameda Street
Los Angeles CA 90058
Tel: 323-585-2154
Fax: 714-542-6689
PGVP ID: F22018

CERTIFICATE OF ANALYSIS / EPA PROTOCOL GAS

Customer & Order Information

PXPKG TUALATIN OR H
10450 SW TUALATIN SHERWOOD ROAD
TUALATIN OR 97062

Certificate Modification Date: 09/05/2018
Praxair Order Number: 70716136
Part Number: NI CD10CO33E-AS

Fill Date: 08/31/2018
Lot Number: 70086824308
Cylinder Style & Outlet: AS CGA 590
Cylinder Pressure and Volume: 2000 psig 140 ft3

Certified Concentration

ProSpec EZ Cert

Expiration Date:	09/05/2026	NIST Traceable
Cylinder Number:	CC170624	Expanded Uncertainty
10.00 %	Carbon dioxide	± 0.3 %
2.51 %	Carbon monoxide	± 0.7 %
10.50 %	Oxygen	± 0.6 %
Balance	Nitrogen	

Certification Information:

Certification Date: 09/05/2018 *Term:* 96 Months *Expiration Date:* 09/05/2026

This cylinder was certified according to the 2012 EPA Traceability Protocol, Document #EPA-600/R-12/531, using Procedure G1.

Do Not Use this Standard if Pressure is less than 100 PSIG.

CO responses have been corrected for CO2 interference. CO2 responses have been corrected for Oxygen IR Broadening effect. O2 responses have been corrected for CO2 interference.

Analytical Data:

(R=Reference Standard, Z=Zero Gas, C=Gas Candidate)

1. ***Component:*** **Carbon dioxide**

Requested Concentration: 10 %
Certified Concentration: 10.00 %
Instrument Used: Horiba VIA-510 S/N 20C194WK
Analytical Method: NDIR
Last Multipoint Calibration: 08/20/2018

First Analysis Data:						Date	09/05/2018
Z: 0	R: 14.02	C: 10	Conc: 10				
R: 14.02	Z: 0	C: 10	Conc: 10				
Z: 0	C: 10	R: 14.02	Conc: 10				
UOM: %			Mean Test Assay:	10	%		

Reference Standard: Type / Cylinder #: GMIS / CC141375
Concentration / Uncertainty: 14.02 % ±0.3%
Expiration Date: 06/11/2026
Traceable to: SRM # / Sample # / Cylinder #: SRM 1675b / 6-F-51 / CAL014538
SRM Concentration / Uncertainty: 13.963% / ±0.034%
SRM Expiration Date: 05/16/2022

Second Analysis Data:						Date	
Z: 0	R: 0	C: 0	Conc: 0				
R: 0	Z: 0	C: 0	Conc: 0				
Z: 0	C: 0	R: 0	Conc: 0				
UOM: %			Mean Test Assay:		%		

2. ***Component:*** **Carbon monoxide**

Requested Concentration: 2.5 %
Certified Concentration: 2.51 %
Instrument Used: Horiba VIA-510 S/N UB9UCSYX
Analytical Method: NDIR
Last Multipoint Calibration: 08/20/2018

First Analysis Data:						Date	09/05/2018
Z: 0	R: 2.48	C: 2.51	Conc: 2.51				
R: 2.48	Z: 0	C: 2.51	Conc: 2.51				
Z: 0	C: 2.51	R: 2.48	Conc: 2.51				
UOM: %			Mean Test Assay:	2.51	%		

Reference Standard: Type / Cylinder #: GMIS / CC102045
Concentration / Uncertainty: 2.48 % ±0.448%
Expiration Date: 04/03/2025
Traceable to: SRM # / Sample # / Cylinder #: SRM 2641a / 52-D-30 / CAL017193
SRM Concentration / Uncertainty: 4.009% / ±0.017%
SRM Expiration Date: 07/15/2019

Second Analysis Data:						Date	
Z: 0	R: 0	C: 0	Conc: 0				
R: 0	Z: 0	C: 0	Conc: 0				
Z: 0	C: 0	R: 0	Conc: 0				
UOM: %			Mean Test Assay:		%		

3. ***Component:*** **Oxygen**

Requested Concentration: 10.5 %
Certified Concentration: 10.50 %
Instrument Used: OXYMAT 5E
Analytical Method: Paramagnetic
Last Multipoint Calibration: 09/04/2018

First Analysis Data:						Date	09/05/2018
Z: 0	R: 9.88	C: 10.49	Conc: 10.49				
R: 9.88	Z: 0	C: 10.5	Conc: 10.5				
Z: 0	C: 10.5	R: 9.88	Conc: 10.5				
UOM: %			Mean Test Assay:	10.5	%		

Reference Standard: Type / Cylinder #: NTRM / DT0010402
Concentration / Uncertainty: 9.88 % ±0.4%
Expiration Date: 11/18/2022
Traceable to: SRM # / Sample # / Cylinder #: NTRM #170701 / N/A / NTRM #DT0010402
SRM Concentration / Uncertainty: 9.875% / ±0.040%
SRM Expiration Date: 11/18/2022

Second Analysis Data:						Date	
Z: 0	R: 0	C: 0	Conc: 0				
R: 0	Z: 0	C: 0	Conc: 0				
Z: 0	C: 0	R: 0	Conc: 0				
UOM: %			Mean Test Assay:		%		

Analyzed By: Danielle Burns

Certified By: Jose Vasquez

Verification of Standardization

of

Tape Measure

by

Advanced Calibration Technologies
28111 S.E. Wally Road
Boring, OR 97009
1-800-259-5058

ACCREDITED
Calibration
Cert# 1342.01

Customer:	PFS Teco, Inc	Street:	11785 Southeast Highway 212 Suite 305
City:	Clackamas State: OR	Zip:	97015 Location: In House
Machine Manufacturer:	Dewalt	Model:	16' Tape Measure
Capacity:	0.000 - 192.000 inches 0.125 Divisions	Serial #:	090
Calibration Cycle:	12 Months	Lab ID#:	#090
Previous Calibration Date:	January 2019	Calibration Procedure:	Ad-Tek SR
Equipment Used:	Gauge Blocks S/N: ADGB002	Action Recommended:	
If Other, Explain:			

Verification Data

Purpose:

This method provides instructions for checking the critical dimensions of the equipment.

Tolerance:

Equipment shall meet the dimensional tolerances specified in the applicable test method.

Procedure:

Verified using manufacturer's procedures.

Actual Dimensions (inches)	Unit Under Test As Found (inches)	Unit Under Test As Left (inches)	Difference (inches)
0.0000	0.000	0.000	0.000
0.1250	0.050	0.050	-0.075
0.2500	0.250	0.250	0.000
0.5000	0.500	0.500	0.000
0.7500	0.750	0.750	0.000
1.0000	1.000	1.000	0.000
3.0000	3.000	3.000	0.000
5.0000	5.000	5.000	0.000
7.0000	7.000	7.000	0.000
9.0000	9.000	9.000	0.000
12.0000	12.000	12.000	0.000

The overall condition of the device as found:	Within Specification
The overall condition of the device as left:	Within Specification
The measurement of uncertainty (MU) was calculated to be:	0.00060

File No: PFS-101666-0119D0120-AH-SR-090

Temperature: 72.1°F Humidity: 41.1%

The equipment used in the verification of this instrument has been calibrated and is NIST traceable.
The uncertainty of calibration was estimated at the 95% confidence level, coverage factor (k=2).

Remarks:

This certificate of verification is issued as a statement of fact that on the date of verification the above instrument had an accuracy as indicated and was calibrated to meet the requirements of the manufacturer's specifications. This certificate should not be construed or regarded as a guarantee or warranty of any kind that the instrument will retain the same percentage of accuracy as determined on the date when the verification was performed and reported. Ad-Tek, Inc. hereby expressly disclaims any and all liability for damage or loss by all parties arising or resulting from deterioration, obsolescence, malfunction, subsequent calibration performed by another agency or substandard performance of said instrument.

Service Technician: Alisa Houser Date of Service: January 16, 2019

Technical Manager: Nicole Ostrowski Date Next Due: January 2020

We sincerely appreciate your business and thank you for selecting Advanced Calibration Technologies, Inc. for servicing your equipment.
To reschedule, please call (800) 259-5058. Thank You.

Verification of Standardization

of

Calipers

by

Advanced Calibration Technologies
28111 S.E. Wally Road
Boring, OR 97009
1-800-259-5058

ACCREDITED
Calibration
Cert# 1342.01

Customer:	PFS Teco, Inc	Street:	11785 Southeast Highway 212 Suite 305
City:	Clackamas State: OR	Zip:	97015 Location: In House
Machine Manufacturer:	General	Model:	6" Digital Caliper
Capacity:	0.0000 - 6.0000 inches 0.0005 Divisions	Serial #:	092
Calibration Cycle:	12 Months	Lab ID#:	092
Previous Calibration Date:	January 2018	Calibration Procedure:	Ad-Tek DC
Equipment Used:	Gauge Blocks S/N: ADGB002	Action Recommended:	
If Other, Explain:			

Verification Data

Purpose:

This method provides instructions for checking the critical dimensions of the inside diameter of the equipment.

Tolerance:

Equipment shall meet the dimensional tolerances specified by the manufacturer for the inside diameter.

Procedure:

Verified using the procedure to meet manufacturer's tolerance for inside diameter.

Actual Dimensions (inches)	Unit Under Test As Found (inches)	Unit Under Test As Left (inches)	Difference (inches)
0.0000	0.0000	0.0000	0.0000
0.0500	0.0500	0.0500	0.0000
0.1000	0.1000	0.1000	0.0000
0.1010	0.1010	0.1010	0.0000
0.1050	0.1050	0.1050	0.0000
0.1100	0.1100	0.1100	0.0000
0.1500	0.1500	0.1500	0.0000
0.5000	0.5000	0.5000	0.0000
1.0000	1.0000	1.0000	0.0000
3.0000	2.9995	2.9995	-0.0005
5.0000	4.9990	4.9990	-0.0010

The overall condition of the device as found:	Within Specification
The overall condition of the device as left:	Within Specification
The measurement of uncertainty (MU) was calculated to be:	0.00062

This certificate does not reflect meausrements for inside jaws, step height, or depth.

File No: PFS-101666-0119D0120-AH-DC-092

Temperature: 68.2°F Humidity: 41.6%

The equipment used in the verification of this instrument has been calibrated and is NIST traceable.
The uncertainty of calibration was estimated at the 95% confidence level, coverage factor (k=2).

Remarks:

This certificate of verification is issued as a statement of fact that on the date of verification the above instrument had an accuracy as indicated and was calibrated to meet the requirements of the manufacturer's specifications. This certificate should not be construed or regarded as a guarantee or warranty of any kind that the instrument will retain the same percentage of accuracy as determined on the date when the verification was performed and reported. Ad-Tek, Inc. hereby expressly disclaims any and all liability for damage or loss by all parties arising or resulting from deterioration, obsolescence, malfunction, subsequent calibration performed by another agency or substandard performance of said instrument.

Service Technician: Alisa Houser Date of Service: January 15, 2019

Technical Manager: Nicole Ostrowski Date Next Due: January 2020

We sincerely appreciate your business and thank you for selecting Advanced Calibration Technologies, Inc. for servicing your equipment.
To reschedule, please call (800) 259-5058. Thank You.